



Dart Aerospace Ltd.
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D4095-047
Job Sheet 186294



Part No: D4095-047

Job Qty: 10 ea

Part Name: Wearpad Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,8,9 IPP rev.A 11.11.07 new issue EC verified by:JLM IPP REV:B 15.10.29
AUTOMATE WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		11/16/18	0.00	0.78	Waterjet - Flow		DL 18/11/18
110	QC	10 pcs		11/16/18	0.00	0.00	QC2 Waterjet-3		DL 18/11/18
120	QC	10 pcs		11/16/18	0.00	0.00	QC8-4		38
130	Brake NC	10 pcs		11/16/18	0.19	0.25	Brake NC 1		DL 15/12/06
140	QC	10 pcs		11/16/18	0.00	0.00	QC5		38
150	Autoweld 1	10 pcs		11/16/18	0.00	1.10	Automated welding		DL 18/11/18
160	QC	10 pcs		11/16/18	0.00	0.00	QC10		DL
170	QC	10 pcs		11/16/18	0.00	0.00	QC5		DL
180	HandFinish	10 pcs		11/16/18	0.00	0.39	HandFinish4		DL 18/12/18 DAS
190	QC	10 pcs		11/16/18	0.00	0.00	QC3		DEC 12 2018 68
200	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3-2	FP-001	DL 18-12-18
210	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		DEC 12 2018

Part Op 100 - 1-Cut as per Dwg (D4095-7)

Descriptions: 150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG001

ROCKGUARD & PATCH 138978
EX 11/19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.4700 sf (.147 ea)	100-Waterjet - Flow - 1	5123198

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	1	191	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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OTHER :																																																																					



Container No: S128771



Part: D4095-047

Job No: 186294

Serial No/Batch: S128771

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 11/18/16

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